PUMP KITS





Pre-assembled for immediate operation

FLUX pump kits offer everything you need to quickly start emptying tanks, drums or containers. They consist of:



Pump kit configuration for the non-Ex-area



Pump kit configuration for the Ex-area

* Not included in all pump kits.

The right pump length for every container



With its application-based products FLUX offers the right solution for every industry sector. Use our icons as a guide to find the products suitable for your industry.







Industry

Surface technology

Paints and lacquers chemicals

Foods

Pharmaceuticals

Water treatment

Agriculture

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 * AdBlue $^{\otimes}$ is a registered trademark of: Verband der Automobilindustrie e.V. (VDA)

Smaller quantities

JUNIORFLUX

The small sealless JUNIORFLUX drum pump with permanently fitted commutator motor is perfectly suited to dispensing comparatively small quantities from containers ranging from canisters to 200 I drums. The small outer tube diameter allows pumping even from narrow openings.

JUNIORFLUX F 314	PP-25/19	in polypropylene
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Sealless, shaft in Hastelloy C, impellor in ETFE, outer-Ø 25 mm, thread on outlet G 1 A		
Commutator motor F 310, 230 V, 50-60 Hz, 230 W, IP 24, with two-speed switch for smooth emptying		
With 5 m power supply cable and 2-pole plug		
Accessories		
Hose connection PP, 1.5 m PVC hose DN 13, 2 hose clips, hand nozzle PP, seal FKM		
Part no./weight		
Immersion length 700 mm 10-314 43 007/2.4 kg		
Immersion length 1 000 mm 10-314 43 010/2.5 kg		

When using the pump with hose and hand nozzle, the flow rate is max. 16 l/min.*, viscosity max. 250 mPas, temperature max. 45 °C, delivery head max. 5.5 mwc.



JUNIORFLUX F 314 PP-32/25 in polypropylene	
Sealless, shaft in Hastelloy C, impellor in ETFE, outer-Ø 32 mm, thread on outlet G 1 A	
Commutator motor F 310, 230 V, 50-60 Hz, 230 W, IP 24, with two-speed switch for smooth emptying	
With 5 m power supply cable and 2-pole plug	
Accessories	
Hose connection PP, 1.5 m PVC hose DN 19, 2 hose clips, hand nozzle PP, seal FKM	
Part no./weight	
Immersion length 1 000 mm	10-314 44 010/2.7 kg

When using the pump with hose and hand nozzle, the flow rate is max. 21 l/min.*, viscosity max. 250 mPas, temperature max. 45 °C, delivery head max. 5.6 mwc.

Examples of media

Boric acid, fruit acids, phosphoric acid (up to 50 %), hydrochloric acid (up to 30 %), sulphuric acid (up to 40 %) alkalis such as battery acid, ammonia solution, glycol (up to 40 %), sodium hydroxide, potassium hydroxide (up to 30 %), sodium hypochlorate (up to 20 %), citric acid and soap solution

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Battery pump



COMBIFLUX

The small sealless COMBIFLUX battery pump is perfectly suited to dispensing comparatively small quantities from containers ranging from canisters to 200 l drums or even IBCs. Offering IP 44, it is protected from splash water and therefore also ideal for use outdoors. The small outer tube diameter allows pumping even from narrow openings.

COMBIFLUX FP 314 PP-25/19 in polypropylene
Sealless, shaft in Hastelloy C, impellor in ETFE, outer-Ø 25 mm,
thread on outlot G 1 A

thread on outlet G 1 A		
Battery motor FBM-B 3100, rated voltage 18 V, rated capacity 2.5 Ah, Li-ion type battery, IP 44		
Charger 220 - 240 Volt, 50-60 Hz		
Accessories		
Hose connection PP, 1.5 m PVC hose DN 13, hand nozzle PP, seal FKM		
Part no./weight		
Immersion length 700 mm 10-314 48 807/2.6 kg		
Immersion length 1 000 mm 10-314 48 810/2.7 kg		

When using the pump with hose and hand nozzle,

the flow rate is max. 14 $\rm I/min.^*,$ viscosity max. 250 mPas, delivery head max. 5.0 mwc.

Sealless, shaft in Hastelloy C, impellor in ETFE, outer-Ø 25 mm, thread on outlet G 1 A	
Battery motor FBM-B 3100, rated voltage 18 V, rated capacity 2.5 Ah, Li-ion type battery, IP 44	
Charger 220 - 240 Volt, 50-60 Hz	
Accessories	
Hose connection PP, 1.5 m PVC hose DN 19, hand nozzle PP, seal FKM	
Part no./weight	
Immersion length 1 000 mm	10-314 49 910/2.9 kg

When using the pump with hose and hand nozzle, the flow rate is max. 21 I/min.*, viscosity max. 250 mPas, delivery head max. 5.0 mwc.

Variable flow rate thanks to simple, continuous speed setting.



* The max. flow rate is achieved in the mentioned configuration with the medium water at 20 °C and discharge height = height of outlet.





Examples of media

Boric acid, fruit acids, phosphoric acid (up to 50 %), hydrochloric acid (up to 30 %), sulphuric acid (up to 40 %), alkalis such as battery acid, ammonia solution, glycol (up to 40 %), sodium hydroxide, potassium hydroxide (up to 30 %), sodium hypochlorate (up to 20 %), citric acid and soap solution



Cleaning agents and disinfectants / Fire brigade

FES 800 for cleaning agents and disinfectants

Pre-assembled pump kit to pump cleaning agens and disinfectants from 60 l hobbocks.

Drum pump F 424 PP-41/36 in polypropylene		
Sealless, with FLUX fume gland, shaft in Hastelloy C, outer tube-0 max. 41 mm		
Commutator motor FEM 4070, 230 V, 50 Hz, 500 W, continuous speed setting and low voltage circuit breaker, for 60 l hobbocks		
Accessories		
2 m PVC hose DN 19, hand nozzle PP, FLUX-Clip		
Part no./weight		
Immersion length 800 mm	1 0-407 44 208 /4.9 kg	

When using the pump with hose and hand nozzle, the flow rate is max. 60 l/min.*, viscosity max. 600 mPas, delivery head max. 9.5 mwc.

This kit contains a fume gland.







Fire brigade

To pump foaming agents, low-concentration acids and low-concentration alkalis. Mobile use also possible thanks to 24 V DC motor (can be powered by emergency vehicle).

Drum pump F 430 PP-40/33 in polypropylene		
With mechanical seal in oxide ceramics, PTFE/carbon, FKM seal material, shaft in stainless steel 1 4571, impellor in ETFE, outer-Ø 40 mm, thread on outlet G 1 ¼ A		
Commutator motor F 458, 24 V DC, 410 W, IP 55		
With 5 m power supply cable without plug		
Accessories		
Hose connection PP, 2 m PVC hose DN 19, hand nozzle PP, FLUX-Clip, compression gland PP conductive (R2)		
Part no./weight		
Immersion length 1 000 mm	10-458 40 610 /8.8 kg	

When using the pump with hose and hand nozzle, the flow rate is max. 40 I/min.*, delivery head max. 9.5 mwc.

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Acids & alkalis



Version with mechanical seal

Pump set fully prepared for pumping acids and alkalis from 200 l drums or IBCs. The F 430 drum pump is ideal for frequent changes in media and for media which harden, dry quickly or crystallise. It can be disassembled into two parts quickly and easily for cleaning.

Drum pump F 430 PP-40/33 in polypropylene		
With mechanical seal in ceramic oxide, PTFE/carbon, seal in FKM, shaft in Hastelloy C, impellor in ETFE, outer-Ø 40 mm, thread on outlet G 1 ¼ A		
Commutator motor FEM 4070, 230 V, 50 Hz, 500 W, IP 24 with splash water protection, continuous speed setting, with low voltage circuit breaker		
With 5 m power supply cable and 2-pole plug		
Accessories		
Hose connection PP, 2 m PVC hose DN 19, 2 hose clips, hand nozzle PP, seal FKM, FLUX-Clip, compression gland PP conductive (G 2)		
Part no./weight		
Immersion length 1 000 mm	10-407 40 010 /5.1 kg	
Immersion length 1 200 mm	10-407 40 012/5.3 kg	

When using the pump with hose and hand nozzle, the flow rate at maximum speed is max. 40 I/min.*, viscosity max. 600 mPas, temperature max. 50 °C, delivery head max. 9.5 mwc.

Sealless version

Pump set fully prepared for pumping acids and alkalis from 200 I drums or IBCs. The F 424 drum pump is particularly well suited to media which flow quickly and don't harden or crystallise and aren't abrasive. The sealless version guarantees optimum emptying of the inner tube and a long service life.

Drum pump F 424 PP-41/36 in polypropylene		
Sealless, shaft in Hastelloy C, impellor in ETFE, outer-Ø 40 mm, foot piece-Ø 41 mm, thread on outlet G 1¼ A		
Commutator motor FEM 4070, 230 V, 50 Hz, 500 W, IP 24 with splash water protection, continuous speed setting, with low voltage circuit breaker		
With 5 m power supply cable and 2-pole plug		
Accessories		
Hose connection PP, 2 m PVC hose DN 19, 2 hose clips, hand nozzle PP, seal FKM, FLUX-Clip, compression gland PP conductive (G 2)		
Part no./weight		
Immersion length 1 000 mm	10-407 44 010 /5.1 kg	
Immersion length 1 200 mm	10-407 44 012 /5.3 kg	

When using the pump with hose and hand nozzle, the flow rate at maximum speed is max. 60 I/min.*, viscosity max. 600 mPas, temperature max. 50 °C, delivery head max. 9.5 mwc.



Examples of media

Boric acid, fruit acids, phosphoric acid (up to 50 %), hydrochloric acid (up to 30 %), sulphuric acid (up to 40 %), glycol (up to 40 %), citric acid, silicic acid, potassium hydroxide (up to 30 %), sodium hydroxide (up to 30 %), ammonia solution, ammonium sulphate (up to 50 %), lead acetate (up to 80 %), calcium chloride, iron (II) chloride, potassium chloride, copper (II) chloride, magnesium chloride and magnesium sulphate



Concentrated acids / emptying IBCs via outlet

Concentrated acids

Pre-assembled pump kit for pumping concentrated acids from 200 l drums or IBCs.

Drum pump F 430 PVDF-40/33 in polyvinylidene fluoride		
With mechanical seal in ceramic oxide, PTFE/carbon, seal in FKM, shaft in Hastelloy C, impellor in ETFE, outer-Ø 40 mm, thread on outlet G 1 ¼ A		
Commutator motor F 458, 230 V, 50 Hz, 460 W, IP 55, with low voltage circuit breaker, with special sealing for extreme usage conditions		
With special corrosion-resistant painting, 5 m power supply cable and safety plug		
Accessories		
Hose connection PVDF, 2 m chemical hose DN 19, 2 hose clips, hand nozzle PVDF, seal FKM, FLUX-Clip, compression gland PP conductive		
Part no./weight		
Immersion length 1 000 mm	10-458 60 010/8.9 kg	
Immersion length 1 200 mm	10-458 60 012/9.2 kg	

When using the pump with hose and hand nozzle, the flow rate is max. 40 l/min.*, viscosity max. 600 mPas, temperature max. 80 °C, delivery head max. 9.5 mwc.



Examples of media

Chromic acid, chloric acid, hydrofluoric acid (up to 40 %), sodium hypochlorite, copper sulphate, sulfuric acid (up to 90 %), butylene glycol and oxalic acid

Emptying IBCs via outlet

The MINIFLUX pump kit was designed for emptying IBCs via their floor-level outlet. Designed as an alternative to a vertical pump, the MINIFLUX can be used when an IBC is not accessible from the top. It is suitable for applications when gravity draining via the outlet tap is insufficient eg. rapid dispensing, long distance product transfer, or transfer to another container in a higher location.



When using the pump with hose and hand nozzle, the flow rate is max. 60 l/min.*, viscosity max. 1 000 mPas, delivery head max. 9 mwc.





Examples of media Ammonium nitrate, ammonium sulphate, boric acid, calcium chloride and glycerine

* The max. flow rate is achieved in the mentioned configuration with the medium water at 20 °C and discharge height = height of outlet.

Petroleum products



Petroleum products

Pre-assembled pump kit to pump petroleum products from 200 l drums or IBCs.

Drum pump F 430 AL-41/38 in Al	uminium
With mechanical seal in ceramic oxide, shaft in stainless steel 1.4571 / 316Ti, i outer-Ø 41 mm, thread on outlet G 1 ¼	mpellor in ETFE,
Commutator motor FEM 4070, 230 V, IP 24 with splash water protection, c setting, with low voltage circuit break	ontinuous speed
With 5 m power supply cable and 2-pole plug	
Accessories	
Hose connection AL, 2 m petroleum hose DN 25, 2 hose clips, hand nozzle AL, seal NBR, FLUX-Clip, compression gland PP conductive	
Part no./weight	
Immersion length 1 000 mm	10-407 10 010/6.4 kg
Immersion length 1 200 mm	10-407 10 012/6.7 kg

When using the pump with hose and hand nozzle, the flow rate at maximum speed is max. 65 l/min.*, viscosity max. 600 mPas, temperature max. 80 °C, delivery head max. 9.5 mwc.

Drum pump and accessories as above, but complete with powerful 800 W motor.

Commutator motor F 457, 230 V, splash water protection, with low	
With 5 m power supply cable and 2	2-pole plug
Part no./weight	
Immersion length 1 000 mm	10-457 10 010/7.8 kg
Immersion length 1 200 mm	10-457 10 012 /8.1 kg

When using the pump with hose and hand nozzle,

the flow rate is max. 80 l/min.*, viscosity max. 1 000 mPas, temperature max. 80 °C, delivery head max. 12 mwc.





Examples of media Diesel (up to 40 °C), heating oil, hydraulic oil, lube oil and engine oil

Flammable liquids

Flammable liquids

Pre-assembled pump kit to pump high flammable media from 200 l drums or IBCs.

Drum pump FP 424 Ex S-43/38 in stainless steelEx II 1/2 G Ex h IIB T4T3 Ga/Gb Ex label, for use in zone 0Sealless, shaft in stainless steel 1.4571 / 316Ti, impellor in ETFE, outer-Ø 41 mm, foot piece Ø 43 mm, thread on outlet G 1 ¼ ACommutator motor F 460 Ex, 230 V, 50 Hz, 460 W, Ex II 2 G Ex db eb IIC T6 Gb Ex label, with low voltage circuit breakerWith 5 m power supply cable and safety plugAccessoriesEarth ground wire 2 m long, universal hose DN 21, 2 m long, integrated in electrically conductive manner with hose fittings in brass, hand nozzle MS, seal PTFE, FLUX-Clip, compression gland PP conductivePart no./weightwith F 460 Exwith F 460 Exuth F 460 Ex </th <th></th>	
for use in zone 0Sealless, shaft in stainless steel 1.4571 / 316Ti, impellor in ETFE, outer-Ø 41 mm, foot piece Ø 43 mm, thread on outlet G 1 ¼ ACommutator motor F 460 Ex, 230 V, 50 Hz, 460 W, Ex II 2 G Ex db eb IIC T6 Gb Ex label, with low voltage circuit breakerWith 5 m power supply cable and safety plugAccessoriesEarth ground wire 2 m long, universal hose DN 21, 2 m long, integrated in electrically conductive manner with hose fittings in brass, hand nozzle MS, seal PTFE, FLUX-Clip, compression gland PP conductivePart no./weightwith F 460 ExImmersion length 1 000 mm10-460 24 010/10.9 kgwith F 460 ExImmersion length 1 200 mm10-460 24 012/11.4 kgwith F 460 Ex EL Immersion length 1 000 mm10-460 24 110/10.9 kg	Drum pump FP 424 Ex S-43/38 in stainless steel
outer-Ø 41 mm, foot piece Ø 43 mm, thread on outlet G 1 ¼ A Commutator motor F 460 Ex, 230 V, 50 Hz, 460 W, Ex II 2 G Ex db eb IIC T6 Gb Ex label, with low voltage circuit breaker With 5 m power supply cable and safety plug Accessories Earth ground wire 2 m long, universal hose DN 21, 2 m long, integrated in electrically conductive manner with hose fittings in brass, hand nozzle MS, seal PTFE, FLUX-Clip, compression gland PP conductive Part no./weight with F 460 Ex Immersion length 1 000 mm 10-460 24 010/10.9 kg with F 460 Ex Immersion length 1 200 mm 10-460 24 012/11.4 kg with F 460 Ex EL Immersion length 1 000 mm 10-460 24 110/10.9 kg	,
eb IIC T6 Gb Ex label, with low voltage circuit breakerWith 5 m power supply cable and safety plugAccessoriesEarth ground wire 2 m long, universal hose DN 21, 2 m long, integrated in electrically conductive manner with hose fittings in brass, hand nozzle MS, seal PTFE, FLUX-Clip, compression gland PP conductivePart no./weightwith F 460 ExImmersion length 1 000 mm10-460 24 010/10.9 kgwith F 460 ExImmersion length 1 200 mm10-460 24 012/11.4 kgwith F 460 Ex EL Immersion length 1 000 mm10-460 24 110/10.9 kg	
Accessories Earth ground wire 2 m long, universal hose DN 21, 2 m long, integrated in electrically conductive manner with hose fittings in brass, hand nozzle MS, seal PTFE, FLUX-Clip, compression gland PP conductive Part no./weight with F 460 Ex Immersion length 1 000 mm 10-460 24 010/10.9 kg with F 460 Ex Immersion length 1 200 mm 10-460 24 012/11.4 kg with F 460 Ex EL Immersion length 1 000 mm 10-460 24 110/10.9 kg	
Earth ground wire 2 m long, universal hose DN 21, 2 m long, integrated in electrically conductive manner with hose fittings in brass, hand nozzle MS, seal PTFE, FLUX-Clip, compression gland PP conductive Part no./weight with F 460 Ex Immersion length 1 000 mm 10-460 24 010/10.9 kg with F 460 Ex Immersion length 1 200 mm 10-460 24 012/11.4 kg with F 460 Ex EL Immersion length 1 000 mm 10-460 24 110/10.9 kg	With 5 m power supply cable and safety plug
in electrically conductive manner with hose fittings in brass, hand nozzle MS, seal PTFE, FLUX-Clip, compression gland PP conductive Part no./weight with F 460 Ex Immersion length 1 000 mm 10-460 24 010/10.9 kg with F 460 Ex Immersion length 1 200 mm 10-460 24 012/11.4 kg with F 460 Ex EL Immersion length 1 000 mm 10-460 24 110/10.9 kg	Accessories
with F 460 Ex Immersion length 1 000 mm 10-460 24 010/10.9 kg with F 460 Ex Immersion length 1 200 mm 10-460 24 012/11.4 kg with F 460 Ex EL Immersion length 1 000 mm 10-460 24 110/10.9 kg	in electrically conductive manner with hose fittings in brass, hand nozzle
with F 460 Ex Immersion length 1 200 mm 10-460 24 012/11.4 kg with F 460 Ex EL Immersion length 1 000 mm 10-460 24 110/10.9 kg	Part no./weight
with F 460 Ex EL Immersion length 1 000 mm 10-460 24 110/10.9 kg	with F 460 Ex Immersion length 1 000 mm 10-460 24 010/10.9 kg
	with F 460 Ex Immersion length 1 200 mm 10-460 24 012 /11.4 kg
with F 460 Ex EL Immersion length 1 200 mm 10-460 24 112/11.4 kg	with F 460 Ex EL Immersion length 1 000 mm 10-460 24 110/10.9 kg
	with F 460 Ex EL Immersion length 1 200 mm 10-460 24 112/11.4 kg

When using the pump with hose and pump nozzle, the flow rate is max. 50 I/min.*, viscosity max. 600 mPas, temperature max. 100 °C (in areas subject to explosion hazards max. 40 °C), delivery head max. 9.5 mwc.

Drum pump and accessories as above, but complete with motor driven using compressed air.

Compressed air motor F 416 Ex	
470 W at 6 bar, Ex II 2G Ex h IIC T6 Gb	Ex label
Part no./weight	
Immersion length 1 000 mm	10-416 24 010 /7.4 kg
Immersion length 1 200 mm	10-416 24 012 /7.9 kg

When using the pump with hose and pump nozzle, the flow rate is max. 50 l/min.*, viscosity max. 800 mPas, temperature max. 100 $^{\circ}$ C (in areas subject to explosion hazards max. 40 $^{\circ}$ C), delivery head max. 13 mwc.





Also with continuously variable speed setting, with F 460 Ex EL commutator motor

Examples of media

Acetone, petrol, butanol, ethanol, propanol, toluene, petroleum, ethylene glycol and hexane





Universal applications

Pre-assembled pump kit to pump different media from 200 l drums or IBCs.

Drum pump F 430 S-41/38 in stainless steel		
Ex II 1/2G IIB T4 Ex label, for use i	in zone 0	
With mechanical seal in ceramic oxid shaft in stainless steel 1.4571 / 316 outer-Ø 41 mm, thread on outlet G 1	Ti, impellor in ETFE,	
Commutator motor F 460 Ex, 230 Ex II 2 G Ex db eb IIC T6 Gb Ex labo with low voltage circuit breaker		
With 5 m power supply cable and saf	fety plug	
Accessories		
Earth ground wire 2 m long, universa integrated in electrically conductive in stainless steel, hand nozzle in stai FLUX-Clip, compression gland PP co	manner with hose fittings nless steel, seal PTFE/FEP,	
Part no./weight		
Immersion length 1 000 mm	10-460 20 010 /11.1 kg	
Immersion length 1 200 mm	10-460 20 012 /11.6 kg	

When using the pump with hose and pump nozzle, the flow rate is max. 50 l/min.*, viscosity max. 600 mPas, temperature max. 100 $^{\circ}$ C (in areas subject to explosion hazards max. 40 $^{\circ}$ C), delivery head max. 9.5 mwc.

Drum pump and accessories as above, but complete with motor driven using compressed air.

Compressed air motor F 416	Ex
470 W at 6 bar, Ex II 2G Ex h IIC 1	f6 Gb Ex label
Part no./weight	
Immersion length 1 000 mm	10-416 20 010 /7.6 kg
Immersion length 1 200 mm	10-416 20 012 /8.1 kg

When using the pump with hose and pump nozzle, the flow rate is max. 50 I/min.*, viscosity max. 800 mPas, temperature max. 100 °C (in areas subject to explosion hazards max. 40 °C), delivery head max. 13 mwc.

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Examples of media

Allyl alcohol, heptane, ethyl acetate, methanol, propionic acid and xylene



* The max. flow rate is achieved in the mentioned configuration with the medium water at 20 °C and discharge height = height of outlet.

99,98 % drum emptying / Industrial applications up to 30 000 mPas

FKM,

99,98 % drum emptying

Optimum drum emptying guarantees maximum cost-effectiveness when pumping high-grade or hazardous liquids. The FP 425 has a built-in non-return device which can be closed with ease before removing the drum pump from the container. This prevents the medium in the drum pump from flowing back into an emptied drum.

Drum	oump	FP 425	Ex S-41	/34 in	stainless steel
Diam	pump	11 720		/ 0 + 111	Stanness Steer

υ	rum pump FP 425 EX 5-41/54 m stanness stee
	Ex II 1/2 G Ex h IIB T4T3 Ga/Gb Ex label, for use in zone 0
	With mechanical seal in ceramic oxide, PTFE/carbon, seal shaft in stainless steel 1.4571 / 316Ti, impellor in ETFE, outer-Ø 41 mm, thread on outlet G 1 ¼ A
	Commutator motor F 460 Ex, 230 V, 50 Hz, 460 W, Ex II 2 G Ex db eb IIC T6 Gb Ex label, with low voltage circuit breaker
	With 5 m power supply cable and safety plug
	Accessories

Earth ground wire 2 m long, universal hose DN 21, 2 m long, integrated in electrically conductive manner with hose fittings in stainless steel, hand nozzle in stainless steel, seal PTFE/FEP, FLUX-Clip, compression gland PP conductive

Part no./weight	
Immersion length 1 000 mm	10-460 25 010 /11.9 kg
Immersion length 1 200 mm	10-460 25 012 /12.4 kg

When using the pump with hose and pump nozzle, the flow rate is max. 30-40 l/min.*, viscosity max. 600 mPas, temperature max. 100 °C (in areas subject to explosion hazards max. 40 °C), delivery head max. 8 mwc.

Industrial applications up to 30 000 mPas

Pre-assembled progessive cavity pump kit in gear version to pump thin to medium viscous media up to 30 000 mPas from 200 l drums and IBCs.

Progressive cavity pump VISCO	POWER F 570
Version with planetary gear (reduction shaft, in stainless steel, with closed m outer-Ø 53 mm, Clamp 2" connection w external trhead, stator in PTFE	echanical seal, seals FKM,
Commutator motor F 457, 230 V, 50 splash water protection, with low vo	, ,
With 5 m power supply cable and 2-pc	ole plug
Accessories	
Hose connection in stainless steel DN 3: chemicals DN 32, outer diameter 43 mm stainless steel discharge spout with G 1 compression gland PP conductive	n, electrically conductive,
Part no./weight	
Immersion length 1 000 mm	10-457 90 002/12.5 kg
Immersion length 1 200 mm	10-457 90 003/13.2 kg

When using the pump with hose and discharge spout, the flow rate is max. 21 I/min.*, at a viscosity 3 000 mPas, delivery head max. 40 mwc.







Examples of media

Water-based viscous printing inks, mineral oils of medium viscosity (e.g. SAE 140 motor oil) and pastes of medium viscosity

For urea solution / AdBlue^{®**}

JUNIORFLUX AdBlue®** for smaller quantities

Drum pump JUNIORFLUX F 314 PP/S-32/25-1000 in polypropylene	
Sealless, shaft in stainless steel, impellor in ETFE, outer-Ø 32 mm, thread on outlet G 1 A	
Commutator motor F 310, 230 V, 50 Hz, 230 W, IP 24, with two-speed switch for smooth emptying	
With 5 m power supply cable and 2-pole plug	
Accessories	
Hose connection PP, 2 m PVC hose DN 19, 2 hose clips, hand nozzle PP AdBlue®**, seal FKM	
Part no.	
Immersion length 1 000 mm	10-314 44 ZV2

When using the pump with hose and hand nozzle, the flow rate is max. 36 I/min.*, viscosity max. 250 mPas, delivery head max. 6.7 mwc.

COMBIFLUX AdBlue®** with battery-powered motor for mobile use

Drum pump COMBIFLUX FP 314 PP/S-32/25 in polypropylene
Sealless, shaft in stainless steel, impellor in ETFE, outer-Ø 32 mm, thread on outlet G 1 A
Battery motor FBM-B 3100, rated voltage 18 V, rated capacity 2.5 Ah, Li-ion type battery
Charger 220 - 240 V, 50-60 Hz
Accessories
Hose connection PP, 2 m PVC hose DN 19, hand nozzle PP AdBlue®**, seal FKM
Part no.
Immersion length 1 000 mm

When using the pump with hose and hand nozzle, the flow rate is max. 33 l/min.*, viscosity max. 250 mPas, delivery head max. 6.5 mwc.

AdBlue®** F 424 for emptying IBCs

Container pump F 424 PP/S-41/35Z in polypropylene	
Sealless, shaft in stainless steel, free from non-ferrous metals, impellor in ETFE, outer-Ø 41 mm, thread on o	utlet G 1 ¼ A
Commutator motor FEM 4070, 230 V, 50 Hz, 500 W, IP 24, with speed setting and low voltage circu	uit breaker
With 5 m power supply cable and 2-pole plug	
Accessories	
Hose connection PP, 3 m PVC hose DN 19, hand nozzle PP AdBlue®**, FLUX-Clip, compression gland PP conductive G 2 A	
Part no.	
Immersion length 1 200 mm	10-407 44 112

When using the pump with hose and hand nozzle, the flow rate is max. 50 I/min.*, viscosity max. 800 mPas, delivery head max. 18 mwc.

AdBlue®** F 424 with self-closing pump nozzle

Container pump F 424 PP/S-41/35Z in polypropylene	
ealless, shaft in stainless steel, free from non-ferrous metals, impellor in ETFE, outer-Ø41 mm, thread on outlet G1 ¼ A	
Commutator motor FEM 4070, 230 V, 50 Hz, 500 W, IP 24, with speed setting and low voltage circuit breaker	
With 5 m power supply cable and 2-pole plug	
Accessories	
Hose connection PP, 6 m special hose DN 16, self-closing pump nozzle in aluminium, FLUX-Clip, compression gland PP conductive G 2 A	
Part no.	
Immersion length 1 200 mm	10-407 41 ZV6

When using the pump with hose and hand nozzle, the flow rate is max. 35 I/min.*, viscosity max. 800 mPas, delivery head max. 18 mwc.

















10-314 49 ZV2

Foods and Pharmaceuticals

Foods and Pharmaceuticals

Pump kit fully prepared for the food and pharmaceuticals sector. The pump kit is ideal for hygiene applications and for pumping and metering from drums, IBCs and other tanks.

Drum pump FP 427 S-43/38 FOOD in stainless steel		
Appropriate for food contact acc. FDA CFR 21	to EC 1935/2004 and	
Sealless, materials in contact with mee FKM. Outer tube-Ø 43 mm, 1 ½" clam		
Commutator motor F 458, 230 V, 5 with low voltage circuit breaker, w extreme usage conditions		
With 5 m power supply cable and safety plug		
Accessories		
Hose connection in stainless steel/FKM, 2 m food hose DN 25 ithout inliner (white NBR inner material), hand nozzle in stainless steel, FLUX-Clip, seal FKM/PTFE, outlet Ø 28 mm, compression gland PP conductive, R2 thread		
Part no./weight		
Immersion length 1 000 mm	10-458 27 610/10.8 kg	
Immersion length 1 200 mm	10-458 27 612 /11.3 kg	

When using the pump with hose and hand nozzle, the flow rate is max. 50 l/min.*, viscosity max. 1 000 mPas, delivery head max. 8 mwc.



Examples of media

Cooking oils, glucose solution, fruit juices and chocolate sauces

Foods and Pharmaceuticals in Ex-version

Ex-version of pump kit fully prepared for the food and pharmaceuticals sector. The pump kit is ideal for frequent changes in mediaand for pumping and metering from drums, IBCs and other tanks.



When using the pump with hose and hand nozzle, the flow rate is max. 60 I/min.*, viscosity max. 1 200 mPas, delivery head max. 9 mwc.



Examples of media Ethanol, liqueurs and spirits

Foods and Pharmaceuticals / Accessories



Foods and Pharmaceuticals up to 25 000 mPas

Gear unit version of progressive cavity pump kit fully prepared for pumping viscous media up to 25 000 mPas from 200 I drums or IBCs. The progressive cavity pump is designed especially for the food and pharmaceuticals sector and is suited to a huge range of different media.

Progressive cavity pump VISCOPOWER F 570, FOOD in stainless steel Appropriate for food contact acc. to EC 1935/2004 and FDA CFR 21 Planetary gear (reduction of 1 : 16) with torsion shaft, in stainless steel, with closed mechanical seal, seals in FKM, outer diameter 53 mm, 2" clamp connection, stator in PTFE Commutator motor F 458-1, 230 V, 50 Hz, 700 W, IP 55, with low voltage circuit breaker With 5 m power supply cable and safety plug Accessories Hose connection in stainless steel, 2.5 m hose for food and chemicals DN 32, stainless steel discharge spout, 2" clamp connection, compression gland PP Part no./weight

 Immersion length 1 000 mm
 10-458 90 002/13.4 kg

 Immersion length 1 200 mm
 10-458 90 003/14.3 kg

When using the pump with hose and discharge spout, the flow rate is max. 19 I/min.*, at 3 000 mPas viscosity, delivery head max. 30-40 mwc.



Examples of media

Apple sauce, honey, fruit concentrates, gelatine, glucose, jam, mayonnaise and tomato ketchup

* The max. flow rate is achieved in the configuration stated with a measuring oil medium of 3 000 mPas at 20 °C and a backpressure of 3-4 bar.

Flow meter FMC 100

To keep up to speed at all times when pumping, FLUX drum pumps can be combined with a FMC 100 flow meter. The FMC 100 is available in PP, ETFE and stainless steel for flow rates of 10-100 I/min. A clearly legible LCD with 7 digits and multifunction keys ensure quick and easy operation. The quantities pumped can be displayed in litres, imperial gallons, US gallons or kilograms.

All models are protected against explosion in accordance with Ex II 2G Ex ia IIB T6 Gb.

Flow meter FMO

The FMO flow meter is constructed on the basis of the oval gear principle and is ideal for measuring pure, low- to high-viscosity media. In combination with FLUXTRONIC[®] evaluation electronics, dispensing and metering processes can be performed with maximum precision and the greatest possible safety. The stainless steel

versions are protected against explosion in accordance with Ex II 2G Ex h IIB T4 Gb.



Flow meter FMT 120 PP

The FLUX flow meter FMT 120 works on the turbine wheel principle and is an economical alternative to our flow meters FMO and FMC. The FMT 120 PP is easy to handle and allows a fast and safe dispensing of media.





Additional accessories

To supplement our wide range of pump sets, we can also supply an extensive range of accessories. More information about these can be found in the separate "Accessories" and "Flow meter" brochures or on our website www.flux-pumps.com



Today the FLUX name is recognised around the globe as the trademark for top standards in pump technology. Everything started with the invention of the electric drum pump in 1950. Nowadays FLUX has an extensive range of products each of which can be customized. FLUX pumps are used for example in the chemical and pharmaceutical industries; in machinery and plant engineering as well as companies in electroplating, wastewater treatment and the food sector.

Whether single-product or system solution – FLUX quality is synonymous with a long service life, excellent economy and maximum safety.

In addition to the excellent product quality FLUX customers appreciate the superb level of expertise our staff has to offer as well as their genuine customer focus.

These days FLUX-GERÄTE GMBH supplies pumps to almost 100 countries around the globe.

 FLUX-GERÄTE GMBH

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