# Water and wastewater

A STAR ALFS GA



## The right pump length for every sewage treatment plant application.

FLUX pump solutions for all applications relating to the treatment of water and wastewater, such as pumping and metering sludge, coagulants, flocculants, disinfectants, neutralisers, oxidisers, conditioning agents and much more.

- Wastewater
- Aluminium chloride
- Chlorine
- Chlorine dioxide
- Iron (III) chloride
- Flocculant, such as
- polyacrylamide, polymersGlycerine
- Hydraulic oil
- Potassium permanganate solution

- Condensation
- Sodium hypochlorite
- Caustic soda
- Acid wastewater
- Sulphuric acid
- Concentrated acids
- Water
- Hydrogen peroxide
- Citric acid
- and much more

## **FLUX solutions for treating wastewater**







#### PERIPOWER peristaltic pump

For example, **FHP 10** (p. 5) made from polypropylene to pump glycerine containing solids to reduce the raised nitrate content in aeration tanks



#### MAGSON magnetic centrifugal pump

made from PP or the ETFE version (p. 8) for hermetically secured metering of caustic soda or sulphuric acid to neutralise the pH, for example



## **PERIPOWER** peristaltic pump

The ideal solution for pumping sludges

#### The peristaltic pump for aggressive and abrasive media



#### Advantages/features:

- Self-priming
- ▶ Safe to run dry
- Delivery quantity up to 300 m<sup>3</sup>/h
- Solids of sizes up to 40 % of the hose diameter can be pumped
- Simple maintenance and very little required
- ▶ Pumping pressure of up to 10 bar
- Low energy consumption
- ▶ Huge range of applications
- CE

#### Pumps media containing a high proportion of solids and at a flow rate of up to 300 m<sup>3</sup>/h

The PERIPOWER peristaltic pump is a powerful self-priming positive displacement pump, which impresses customers with its extreme robustness and ease of maintenance. It operates in such a way that abrasive media can be gently pumped. Our peristaltic pumps are ideally designed to efficiently pump media with a viscosity of up to 20,000 mPas, 25 % dry matter content as well as particles with a size of up to 40 % of the hose diameter. You can rely on our pumps to deliver first-class performance in a wide range of applications, such as pumping abrasive effluent sludges or metering glycerine containing solids.

#### The user-friendly design ensures that little maintenance is required and is easy to carry out

Thanks to our user-friendly design, the hose can be easily replaced in a matter of minutes for convenient maintenance without you requiring a special tool or specialist staff on site, keeping your systems ready for use at all times.







#### **Technical data**

#### Performance data

	FHP 10.15	FHP 25, 32, 40, 50	FHP 65, 80, 100, 125, 150, 200
Nominal volumetric flow	Up to 330 I/h at 50 rpm	Up to 6200 I/h at 26 rpm	Up to 300 m <sup>3</sup> /h at 26 rpm
Motor	0.37 kW	Up to 1.5 kW	Up to 37 kW / 45 kW   90 kW
Hose diameter	Up to 15 mm	Up to 50 mm	Up to 200 mm
Nominal speed	50 rpm	26 rpm	26 rpm
Output	Up to 0.11 I/rev	Up to 3.85 I/rev	Up to 192.31 I/rev

#### Materials and connections available

Housing	РР	Steel, stainless steel	Steel, stainless steel
Hose	NRH, EPDM, NBR	NRH, EPDM, NBR	NRH, EPDM, NBR
Connection	Up to 1/2" male thread	Up to 2" male thread or DN 50 flange	Up to 8" male thread or DN 200 flange
Weight	Approx. 25 kg	Up to approx. 180 kg	Up to approx. 8,000 kg



When compared with rotary piston pumps or progressive cavity pumps, the **PERIPOWER peristaltic pump** incurs less wear and is easier, faster and cheaper to maintain since its hoses can be replaced.

The PERIPOWER achieves a displacement volume of up to 300 m<sup>3</sup>/h.

## Drum pumps of the F 300 & F 400 series

For mobile pumping and emptying



FLUX drum and container pumps are suited to pumping various low-viscosity fluids, including those which are particularly aggressive and highly combustible. Constructed on the basis of a modular design, various pumps can be operated with the same motor. Their light weight means that the pumps can be simply carried from container to container. The motor and pump are easy to operate, ensuring short changeover times. Operators can choose from various pumps with and without a mechanical seal as well as versions for larger delivery heads and mixing pumps. A version with explosion protection is also available. Special pump sets are also available, pre-packaged for typical applications.

#### F 430 / FP 430

With mechanical seal

#### Advantages/features:

- Medium is not dispersed one pump can be used for different media
- Easy to dismantle for rapid cleaning
- ▶ Immersion lengths of up to 3000 mm are possible
- Stainless steel and Hastelloy C versions can be
- used in areas subject to explosion hazardsAvailable as a variant for dry well installation
- Available as a variant for ury well installation
- Steel core in the inner tube (with PP and PVDF versions) ensures maximum stability and prevents changes in length at high and low temperatures
- For example, has a motor with protection against explosion and stainless steel base strainer for pumping condensate in the digester tower

Technical data		
	300 series	400 series
For containers	Canisters, ~200 I drums, IBCs	Canisters, ~200 I drums, IBCs Tanks > 1000 I
Flow rate max.	60 I/min*	240 I/min*
Delivery head	8.5 MWC*	30 MWC*
Viscosity max.	250 mPas*	1200 mPas*
Motor drive	Electric	Electric/ pneumatic

#### F 424 / FP 424

#### No seals near the media

#### Advantages/features:

- Low maintenance no wear to the seals or bearings
- Long-lasting
- Stainless steel version can be used in areas subject to explosion hazards
- Unaffected by running dry
- Cannot be contaminated by lubricants or sealing compounds wearing
- For example, made from polypropylene with titanium shaft, including PVC hose and PP pump nozzle to pump iron (III) chloride out of IBCs



FBM-B 3100 battery-powered motor – the perfect solution for users who don't want to have to lay cables or for cases where this would be problematic.

# VISCOPOWER F 570 & F 580 progressive cavity pump

For pumping viscous media





FLUX VISCOPOWER progressive cavity pumps are suited to pumping low-viscosity to high-viscosity fluids. The positive displacement pumps work with low turbulence, under constant pressure and ensure gentle, pulsation-free pumping. All VISCOPOWER progressive cavity pumps can be used for mobile and stationary applications, consist of very few components and are easy to dismantle.

Operators can choose to install our progressive cavity pumps directly in the medium or outside the container. A version with explosion protection is also available. Either a bearing flange or gearbox can be selected as the motor connection. Our VISCOFLUX drum-emptying systems with progressive cavity pumps are available for pumping particularly viscous and high-viscosity media.

Technical data		(Ex)
Motor connection	F 570 gearbox version	F 580 motor flange version
Container/use	~ 200-litre drums, ~ 1000 l IBCs, tanks > 1000 l	
Flow rate max.	80 l/min*	
Delivery head max.	80 MWC*	
Viscosity max.	80,000 mPas*	100,000 mPas*
Types of motor drive	Electric, pneumatic	

#### Advantages/features of VISCOPOWER

- High pumping pressure of up to 15 bar thanks to displacement device principle
- ▶ High pump capacity of up to 80 I/min
- Very quick and easy to clean
- Large range of viscosity can be covered
- Design with minimal dead space makes the pump ideal for the hygiene sector
- Can be used vertically and horizontally
- Also available as pumps with protection against explosion



Since it has very few parts, can be disassembled and cleaned quickly and easily.



VISCOPOWER being used to pump out of an IBC.

## **MAGSON** magnetic centrifugal pump & SAFETEC pump set

Safe pumping within the process





#### Advantages/features of SAFETEC



- Quantity measurement for filling containers or for batch metering\*
- Convenient to operate via touch panel \*
- Maximum safety thanks to hermetically encapsulated magnetic centrifugal pump and leak sump
- \* Options depending on model

#### **MAGSON** magnetic centrifugal pump

No matter whether you are working with acids or alkalis -MAGSON magnetically coupled pumps will pump highlyaggressive media, such as caustic soda or sulphuric acid. Safely operating standard centrifugal pumps with shaft seals, which are prone to wear, requires a lot of technical work and high financial outlays, especially if working with media which are highly aggressive or prone to crystallisation. System availability is also reduced by the fact that maintenance work has to be carried out regularly. The benefit of sealless, magneticallycoupled centrifugal pumps, which can also be self-priming on request: hermetically sealed and require no maintenance. The externally rotating drive magnet transfers the motor force to the inner solenoid and therefore the impeller without making any contact. There is therefore no need for a continuous shaft and, as a consequence, no wearing shaft seal to the motor. The pump chamber and drive are hermetically separated from one another by a rear casing. There is therefore no scope for leaks and the pumps require no maintenance.

#### SAFETEC pump set

Regulations relating to environmental protection, sustainability and the safe handling of dangerous chemicals are becoming more and more stringent. This explains why increasing numbers of chemicals are being sold in drums or IBCs, which are sealed and are emptied by means of suction using a permanently installed immersion pipe.

Sealed containers cannot be emptied using traditional drum or container pumps because they no longer have openings to fit a drum pump. Instead, self-priming pumps with immersion pipes have to be used to empty the containers by means of suction. We developed the SAFETEC pump set for this very purpose. Also available with integrated quantity measurement for precise filling containers and for metering.

The pump is made mainly from PP or ETFE, the piping from PVC or PVDF

In particular when working with highly aggressive media, such as sulphuric acid or caustic soda, **SAFETEC** improves occupational safety while also protecting the environment because no medium can escape between the container and pump and there is no scope for contact with the medium.

#### **Dosing/Control:**

Ex)

- All SAFETEC components are combined in a compact console.
- ▶ This is available with a wall bracket or on a mobile trolley.

### **More FLUX solutions** Compressed air diaphragm pumps & flowmeters





#### FLUX FDM & RFM compressed air diaphragm pumps

FLUX compressed air diaphragm pumps are self-priming and safe in dry operation. They are characterised by their versatility and can be used for virtually all kinds of media. They are available in a solid design (RFM) or injection moulded version (FDM) for a huge range of different applications. They are designed for high pumping pressure levels of up to 8 bar and impress users with their ease of handling and other plus points. The 100% start-up safety in all shutdown positions guarantees reliability and safe operation. The flow rate can be controlled continuously by means of the amount of air used. The delivery quantity is also easy to calculate. The integrated silencer makes the compressed diaphragm pumps very quiet. What's more, the pumps require little maintenance, especially when working with pure media. As an option, the pulsation can be reduced by 60–80 % with a pulsation damper.



FLUX flowmeters, constructed on the basis of the nutating disc principle (FMC), oval gear principle (FMO) or rotor turbine principle (FMT), provide the right solution for any application. Depending on model and size, they can be used on say FLUX drum pumps or for stationary applications, e.g. in pipework systems. In combination with FLUX-TRONIC® evaluation electronics for FMC and FMO, filling and metering processes for virtually all fluids can be performed with maximum precision and the greatest possible safety. In automatic mode, signals can also be issued for control purposes. A whole host of processes can therefore be managed.



#### **Technical data**

	FMC/FMO/FMT
Flow rate max.	Max. 380 I/min*
Viscosity max.	500,000 mPas*
Operating pressure max.	200 bar*
Viscosity max.	Stationary or mobile with drum or progressive cavity pumps



Semi-automatic canister filling in Ex-zone 1.

# **FLUX solutions for wastewater treatment**

	Mobile pumps	Mobile pumps	Mobile pumps
Series of FLUX pumps	Drum pumps, 300 series JUNIORFLUX/COMBIFLUX	Drum and container pumps, 400 series	VISCOPOWER progressive cavity pumps
Typical applications in wastewater treatment	Aluminium chloride, chlorine, sodium hypochlorite, chlorine dioxide, sulphuric acid, sodium hydroxide, hydrogen peroxide, potassium permanganate solution	Aluminium chloride, iron (III) chloride, condensate, chlorine, sodium hypochlorite, chlorine dioxide, sulphuric acid, sodium hydroxide, hydrogen peroxide, potassium permanganate solution, hydraulic oil	Flocculants such as polyacrylamide, polymers, hydraulic oil, viscous media up to 100,000 mPas, glycerine
Container/use	Canisters, ~ 200-l drums ~ 1000-l IBCs	~ 200-l drums ~ 1000-l IBCs Tanks > 1000 l	~ 200-l drum ~ 1000-l IBCs Tanks > 1000 l
Flow rate max.*	60 I/min	240 I/min	80 l/min
Delivery head max.*	8.5 MWC	30 MWC	80 MWC
Viscosity max.*	250 mPas	1200 mPas	100,000 mPas
Special features	<ul> <li>Brushless battery-powered motor</li> </ul>	<ul> <li>Mixing pump</li> <li>99.98 % drum emptying</li> <li>Pump which is easy to dismantle</li> <li>Also as pump sets for particular applications</li> </ul>	<ul> <li>Pump which is very quick to dismantle</li> <li>Quantities can be measured without any contact</li> <li>Also as pump sets for particular applications</li> </ul>
Drive	Electric, either mains-operated or battery-operated	Electric or pneumatic	Electric or pneumatic



Process pumps	Process pumps	Process pumps
MAGSON magnetic centrifugal pumps	Compressed air diaphragm pumps, FDM and RFM series	PERIPOWER peristaltic pumps
Sodium chloride (NaOH), aluminium chloride, chlorine, sodium hypochlorite, chlorine dioxide, sulphuric acid, sodium hydroxide, hydrogen peroxide, potassium permanganate solution	Aluminium chloride, polyacrylamide, chlorine, sodium hypochlorite, chlorine dioxide, sulphuric acid, sodium hydroxide, hydrogen peroxide, potassium permanganate solution, condensate	Abrasive sludges and those containing solids, polyacrylamide, wastewater, water, acid wastewater, glycerine
as process pump	~ 1000-I IBCs Tanks > 1000 I as process pump	~200-I drums 1000-L IBCs Tanks >> 1000 I
2000 l/min	1000 I/min	300 m³/h (or 5000 l/min)
44 MWC	200 MWC	100 MWC
 250 mPas	15,000 mPas	approx. 20,000 mPas
<ul> <li>Modular system</li> <li>Sturdy housing</li> <li>Different types of connection</li> <li>Magnetic coupling, therefore hermetically sealed</li> <li>Process pumps</li> </ul>	<ul> <li>Stroke counter can be integrated</li> <li>Filter presses-high- pressure pump</li> <li>Cycle control can be integrated</li> <li>Version with flap valve for semi-solid substances up to max. 50 mm</li> </ul>	<ul> <li>Abrasive media containing solids can be pumped</li> <li>Hose rupture sensor can be integrated</li> <li>The hose is the only wearing part in contact with the media</li> <li>Can be regulated using optional FC</li> <li>Self-priming</li> <li>Safe to run dry</li> </ul>
Electric	Pneumatic	Electric





Find the right pump for your requirements quickly and easily.

FLUX-GERÄTE GMBH Talweg 12 · D-75433 Maulbronn, Germany Tel. +49 7043 101-0 · Fax +49 7043 101-444 info@flux-pumpen.de · www.flux-pumps.com